## A Novel Dehydrofluorination of 2-(Trifluoromethyl)dihydro-3.5-pyridinedicarboxylates to 2-(Difluoromethyl)-3,5-pyridinedicarboxylates

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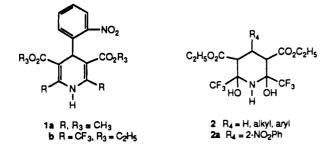
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A series of 2-(trifluoromethyl)-1,4- and -3,4-dihydro-3,5-pyridinedicarboxylates 5a-y and 6a-y undergo an unprecedented dehydrofluorination upon treatment with 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), trialkylamines, or 2,6-lutidine to give the corresponding 2-(difluoromethyl)-3,5-pyridinedicarboxylates 8a-y. This novel reaction is believed to involve isomerization of 5a-y and 6a-y to the tautomeric anions 13a-y and 14a-y or the 1,2dihydropyridines 16t followed by elimination of fluoride from 13a-y or 14a-y or dehydrofluorination of 16t.

## Introduction

1,4-Dihydro-3,5-pyridinedicarboxylates have been known since Hantzsch developed his dihydropyridine synthesis more than one hundred years ago.<sup>1</sup> This chemistry found little interest until the discovery of vasodilating and antihypertensive properties of 4-aryl-1,4dihydro-3,5-pyridinedicarboxylates such as nifedipine (1a).<sup>2,3</sup> Since then, this area of chemistry has received much attention,<sup>4</sup> and a number of related compounds has been found to possess useful pharmacological properties.<sup>5</sup> Most of these reported compounds are 2,6-dialkyl-1,4-dihydropyridines. We were the first to report the syntheses and herbicidal properties of 2,6-bis(trifluoromethyl)-1,4dihydro-3,5-pyridinedicarboxylates and the corresponding pyridine analogues.<sup>6,7</sup> An earlier reported synthesis<sup>8</sup> of a series of 2,6-bis(trifluoromethyl)-1,4-dihydro-3,5pyridinedicarboxylates was found to be incorrect by Singh and Lesher<sup>9</sup> and later retracted by the original workers.<sup>10</sup> They found that the products were 2,6-bis(trifluoromethyl)2,6-dihydroxy-3,5-piperidinedicarboxylates 2 instead of the expected 1,4-dihydropyridines. Singh and Lesher were unable to dehydrate the 2,6-dihydroxy-3,5piperidinedicarboxylate 2a to the diethyl ester analogue of nifedipine 1b. In contrast, we were successful in the



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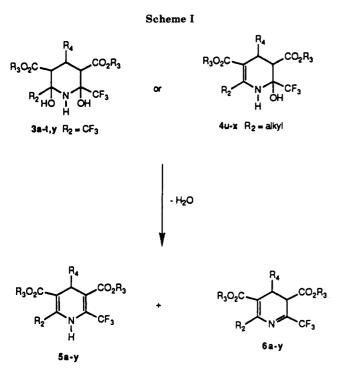
Table I. Effect of Structure and Reaction Conditions on Dehydrofluorination of 5a-y and 6a-y to 8a-y

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structure of 8 and its precursors and intermediates, 5 and 6 and 12-17				reaction conditions and yield of 8	
compd	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>	base/solvent	yield,ª %
a	CF <sub>3</sub>	Et	Me	DBU/THF	62
b	$CF_3$	$\mathbf{Et}$	Et	DBU/THF	79
с	$CF_3$	Et	n-Pr	DBU/THF	63
d	$CF_3$	$\mathbf{Et}$	i-Pr	DBU/THF	38
е	$CF_3$	$\mathbf{Et}$	c-Pr	DBU/THF	76
f	$CF_3$	$\mathbf{Et}$	$CH_2$ -c-Pr	DBU/THF	80
g	$CF_3$	$\mathbf{Et}$	n-Bu	DBU/THF	89
h	$CF_3$	Et	i-Bu	DBU/THF	49
h	$CF_3$	Et	i-Bu	NBu <sub>3</sub> /toluene	96
i	$CF_3$	$\mathbf{Et}$	2-Bu	DBU/THF	74
j	$CF_3$	$\mathbf{Et}$	c-Bu	DBU/THF	53
k	$CF_{a}$	Et		DBU/THF	30
1	$CF_3$	$\mathbf{Et}$	c-Hex	DBU/THF	49
m	$CF_3$	$\mathbf{E}t$	Ph	DBU/THF	67
n	$CF_3$	Et	4-pyridyl	DBU/THF	25
0	$CF_3$	$\mathbf{Et}$	CH <sub>2</sub> OCH <sub>3</sub>	DBU/THF	52
p	$CF_3$	$\mathbf{Et}$	$CH_2OCH_2Ph$	DBU/THF	50
q	$CF_3$	$\mathbf{E}\mathbf{t}$	$C_2H_5SCH_3$	DBU/THF	60
r	$CF_3$		$CH_2SCH_3$	DBU/THF	35 (70°)
r	$CF_3$	Et	$CH_2SCH_3$	2,6-lutidine/ethylene glycol	67 <sup>ø</sup>
S	$CF_3$	Et	2-thienyl	2,6-lutidine/ethylene glycol	60
t	$CF_3$	Me	i-Bu	DBU/THF	29 (52°)
t	CF <sub>3</sub>	Me		$N(i-Pr)_2Et$	95
t	$CF_3$	Me	i-Bu	NBu <sub>3</sub>	90
t	$CF_3$	Me	i-Bu	NEt <sub>3</sub>	66
u	Et	Me		DBŮ/diglyme	10 <sup>d</sup>
v	Me	Me	i-Bu	DBU/diglyme	25 <sup>d</sup>
w	Et	Me	i-Bu	DBU/diglyme	5 <sup>d</sup>
x	Me	Et	Me	DBU/diglyme	19
У	$\mathbf{CF}_3$	Et	$CF_3$	DBU/diglyme	12

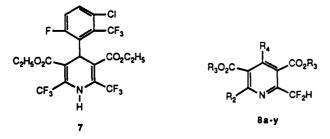
<sup>a</sup> All yields are unoptimized isolated yields except 8h and 8t. <sup>b</sup>GC yield. <sup>c</sup>Including yield from alkylation of 9 and 10 with methyl iodide. <sup>d</sup> Yield after alkylation of the crude reaction products with methyl iodide.

synthesis of various 6-(trifluoromethyl)-1,4- and 3,4-dihydropyridines 5a-y and 6a-y by dehydration of 2,6-dihydroxypiperidines 3a-t,y or 2-hydroxy-1,2,3,4-tetrahydropyridines 4u-x using various dehydration agents (Scheme I; for definition of  $R_2$ ,  $R_3$  and  $R_4$  see Table I).<sup>6</sup> Later Kim also successfully prepared 1b by dehydration of 2a with phosphorus oxychloride-pyridine.<sup>12</sup> Recently other workers also reported a synthesis of diethyl 2,6bis(trifluoromethyl)-4-[3-chloro-6-fluoro-2-(trifluoro-

<sup>(12)</sup> Kim, D. H. J. Heterocycl. Chem. 1986, 23, 1523.



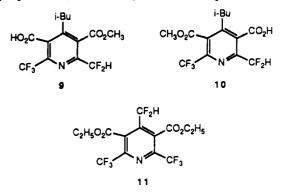
methyl)phenyl]-1,4-dihydro-3,5-pyridinedicarboxylate (7) by dehydration of the corresponding 2,6-dihydroxy-3,5-piperidinedicarboxylate with sulfuric acid.<sup>13</sup> During the course of our studies, we discovered an unprecedented dehydrofluorination of **5a**-y and **6a**-y to 2-(difluoromethyl)-3,5-pyridinedicarboxylates **8a**-y. We would like to communicate here the results of this novel reaction.



**Results and Discussion** 

Reaction of diethyl esters 5a-r and 6a-r with 1 equiv of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) in refluxing THF gave moderate to good yields of 8a-r (Table I). The weaker bases such as trialkylamines and 2,6-lutidine also worked well but required higher reaction temperature and longer reaction time. It was more advantageous to use 2,6-lutidine to dehydrofluorinate 5s and 6s since fewer byproducts were formed in this case. When the dimethyl esters 5t-w and 6t-w were reacted with DBU, subtantial amounts of byproducts were formed. The major bypyroducts were found to derive from demethylation of the methyl ester groups of the products 8t-w by DBU.<sup>14</sup> For instance, reaction of 5t with DBU gave a mixture of monoacids, 9 and 10, along with 8t (29% yield). Further alkylation of this mixture of acids with methyl iodide gave an additional 23% yield of 8t. In contrast, reaction of 5t with a trialkylamine such as N.N-diisopropylethylamine, tri-n-butylamine, or triethylamine gave good to excellent yields (66-95%) of 8t with the most sterically hindered base, N,N-diisopropylethylamine, providing the best yields

of 8t. Reactions of the 2-alkyl-6-(trifluoromethyl) analogues 5u-x and 6u-x with DBU were sluggish and required higher reaction temperature (110–150 °C) to provide 8u-x in poor yields. Reaction of the 4-(trifluoromethyl) analogues 5y and 6y with DBU gave the 4-(difluoromethyl)-2,6-bis(trifluoromethyl)pyridine 11 as the major product (46%) and 8y as the minor product (12%).

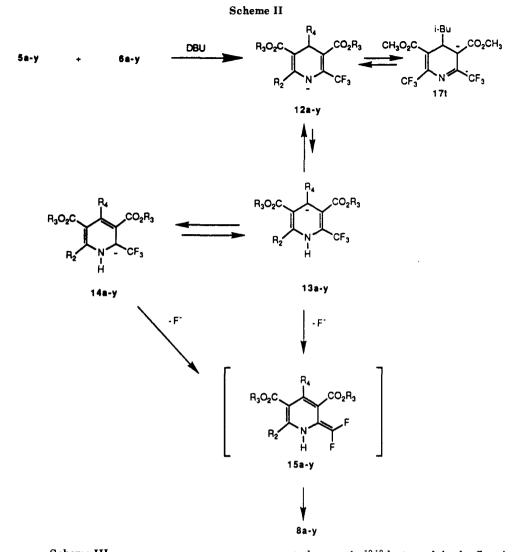


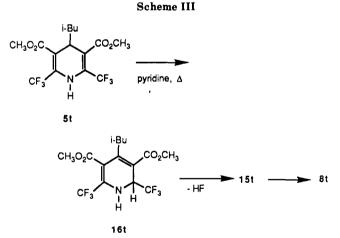
We believe 5a-y and 6a-y react with the organic base to form the N-1 anion 12a-y first which isomerizes to the C-2 anion 14a-y via the C-4 anion 13a-y. Either the C-4 anion 13a-y or the C-2 anion 14a-y can eliminate fluoride to give the unstable 2-(difluoromethylene)-1,2-dihydropyridine intermediate 15a-y, which rearranges to 8a-y (see We were able to isolate the 1,2-dihydro-Scheme II). pyridine 16t in 64% yield by heating 5t in pyridine at 105 °C for 1-2 h (see Scheme III). Since pyridine is a weaker base than DBU, only a small amount of 16t was converted to 8t in a short reaction period. However, prolonged reaction of 5t in pyridine did give 8t as the major product. Conversion of 5a-y and 6a-y to 8a-y occurs significantly only in the presence of an amine base. For instance, heating 5t in toluene alone under nitrogen resulted only in isomerization of 5t to 6t.

We found that if **5t** is treated with DBU at room temperature in benzene- $d_6$ , it forms a DBU salt 12t. This event can be shown by the instant color change from yellow to orange and by the changes in the 13C NMR spectra. The first proton being removed by DBU is the NH proton; this can be shown by the little change of the <sup>1</sup>H NMR spectra except a slight downfield shift of the H-4 signal from  $\delta$  4.1 to  $\delta$  4.25. On the other hand, the <sup>13</sup>C signal of C-3 shifts significantly upfield from  $\delta$  110.2 to  $\delta$  97.4, indicating the formation of an N-1 anion 12t, which tautomerizes to the C-3 anion 17t (see Scheme II) causing the upfield shift of the C-3 signal. If 5t is treated with the weaker base, triethylamine, at room temperature, there is no color change or change in both <sup>1</sup>H and <sup>13</sup>C NMR spectra, indicating no anion formation at room temperature. The N-1 anion 12t may be in equilibrium with the C-4 anion 13t upon heating, although the equilibrium is expected to favor 12t. Tautomerization of 13t to the C-2 anion 14t under heating followed by protonation may give 16t, which has a H-2 signal at  $\delta$  5.53 as a quartet of doublets due to couplings from both the NH proton and the three  $CF_3$  fluorines. In the presence of a strong base such as DBU, either 13t or 14t may lose fluoride directly to give 8t, or the 1,2-dihydropyridine 16t may be dehydrofluorinated to 8t. The latter was indeed demonstrated. A 0.3 M solution of 16t in toluene was reacted readily with one equivalent of DBU at room temperature to give 8t (see Scheme III). The reaction was 95% complete in 4 h. A similar reaction using tributylamine as the base was only 8% complete in 4 h. The even weaker base, pyridine, did not react with 16t at room temperature. This facile dehydrofluorination of 16t by DBU is in contrast to the fact

<sup>(13)</sup> McInally, T.; Tinker, A. C. J. Chem. Soc., Perkin Trans. 1 1988, 1837.

<sup>(14)</sup> Parish, E. J.; Miles, D. H. J. Org. Chem. 1973, 28, 1223.





that no dehydrofluorination of 5t by DBU at room temperature was observed.

The remarkable aromatization of dihydropyridines 5a-yand 6a-y to pyridines 8a-y by a dehydrofluorination is unprecedented in dihydropyridine chemistry. Generally dihydropyridines are converted to pyridines by oxidation or thermal dehydrogenation.<sup>15</sup> After we had completed our work,<sup>6</sup> formations of 2,6-bis(trifluoromethyl)-1,2-dihydropyridines from isomerization of 1b and 7 were reported recently,<sup>12,13</sup> but no dehydrofluorination of these compounds was mentioned. The above described dehydrofluorination reaction for the 2,6-bis(trifluoromethyl)-1,4- and -3,4-dihydro-3,5-pyridinedicarboxylates is general and gives moderate to excellent yields. It is applicable to a variety of 4-substituted analogues (see Table I) except 7, which was recently reported<sup>13</sup> to give the corresponding 1,2-dihydropyridine isomer and the 4-unsubstituted pyridine as the major product upon heating with DBU in DMF and THF, respectively. The 2-(difluoromethyl)pyridines prepared by the above method possess herbicidal activity.<sup>7</sup> These compounds are difficult to prepare by other methods.

## **Experimental Section**

Melting points were determined with a Laboratory Devices Mel-Temp apparatus and are uncorrected. <sup>1</sup>H NMR spectra were recorded on either a Varian T-60 (60 MHz), a Varian EM-360 (60 MHz), a Varian XL 300 (300 MHz), a Bruker AM 360 (360 MHz), or a Varian XL 400 (400 MHz) spectrometer. <sup>13</sup>C NMR spectra were measured either at 25.05 MHz with a JEOL FX-100. at 75.4 MHz with a Varian XL 300, at 90 MHz with a Bruker AM 360, or at 100 MHz with a Varian XL 400 spectrometer. <sup>19</sup>F NMR spectra were obtained with a Varian EM-390 (90 MHz) spectrometer. <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra were recorded in CDCl<sub>3</sub> unless otherwise noted and are expressed in parts per million (ppm) downfield from Me<sub>4</sub>Si; the coupling constants are expressed as  $^{n}J$  where n is the number of bonds between carbon and fluorine or carbon and hydrogen; coupling constants are in hertz. <sup>19</sup>F NMR spectra were recorded in  $\text{CDCl}_3$  using benzotrifluoride ( $\delta$  -63.73) in a sealed capillary as an external standard and are expressed

<sup>(15)</sup> For a recent review, see: Sausins, A.; Duburs, G. Heterocycles 1988, 27, 291.

in ppm relative to CCl<sub>3</sub>F, with upfield shifts taken as negative. Mass spectra were determined with a Varian Mat 311 A instrument operating on either electron-impact (EI) or field-ionization (FI) mode. GC mass spectra (GC-MS) were carried out on a Finnigan 4500 mass spectrometer. IR spectra were recorded on a Perkin-Elmer 7727 B spectrometer. Gas chromatography (GC) was performed on a Perkin-Elmer gas chromatograph using a 2 ft  $\times$  0.25 in. column packed with 10% OV 17 on 80/100 Chromosorb W. Column chromatography (CC) was performed with 60-200-mm silica gel 60 (EM Reagents). Preparative mediumpressure liquid chromatography (MPLC) was done on a EM LOBAR size C silica gel column. Preparative high-performance liquid chromatography (HPLC) was carried out with a Waters PrepLC System 500A on PrepPak silica gel columns. Elemental analyses were performed by Atlantic Microlab, Inc., Atlanta, GA. Unless otherwise noted, the organic layers were dried over MgSO4 and concentrated in vacuo with a Büchi rotary evaporator. The flash distillations were performed using a Kugelrohr distillation apparatus, and the recorded temperature for a specific fraction was the tempertature of the Kugelrohr oven.

Preparations of pure 1,4-dihydropyridines 5a-y or the mixture of 5a-y and their 3,4-dihydropyridine isomers 6a-y have been reporated previously<sup>6</sup> as has an authentic sample of compound 10.<sup>7</sup> The monoacid 9 was prepared by hydrolysis of methyl 2-(difluoromethyl)-5-chlorocarbonyl-4-isobutyl-6-(trifluoromethyl)-3-pyridinecarboxylate<sup>16</sup> with aqueous potassium carbonate.<sup>17</sup>

General Procedure for Dehydrofluorination of 5a-q and 6a-q with DBU in Refluxing THF. A solution of 5a-q (0.05 mol) or a mixture of 5a-q and 6a-q and 0.05 mol of 1,8-diazabicyclo[5.4.0]undece-7-ene (DBU) in 200 mL of THF was held at reflux for 18 h, cooled, and poured into 500 mL of ice water. The mixture was extracted with ether, and the ether extract was washed with dilute hydrochloric acid, dried, and concentrated. The residue was Kugelrohl distilled at 1 Torr to give the pure product (see Table I for specific reaction conditions).

**Diethyl 2-(difluoromethyl)-4-methyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8a)** was obtained from reaction of 5a with DBU:  $n^{25}_{D}$  1.4410; <sup>1</sup>H NMR  $\delta$  6.7 (t, J = 54, 1 H), 4.47 (q, J = 7, 4 H), 2.43 (s, 3 H), 1.40 (t, J = 7, 6 H). Anal. Calcd for C<sub>14</sub>H<sub>14</sub>F<sub>5</sub>NO<sub>4</sub>: C, 47.33; H, 3.97; N, 3.94. Found: C, 47.25; H, 4.02; N, 3.87.

**Diethyl 2-(difluoromethyl)-4-ethyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8b)** was obtained from reaction of **5b** with DBU: bp 110 °C (2 Torr); <sup>1</sup>H NMR  $\delta$  6.75 (t, J = 54, 1H), 4.50 (q, J = 7, 4 H), 2.76 (q, J = 7, 2 H), 1.41 and 1.26 (2 overlapped t, total 9 H); <sup>19</sup>F NMR  $\delta$  -65.59 (s, 3 F), -116.66 (d, J = 54, 5 F). Anal. Calcd for C<sub>15</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>4</sub>: C, 48.78; H, 4.37; N, 3.79. Found: C, 48.75; H, 4.29; N, 3.72.

**Diethyl 2-(difluoromethyl)-4-propyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8c)** was obtained from reaction of 5c with DBU:  $n^{25}_{D}$  1.4436; <sup>1</sup>H NMR  $\delta$  6.76 (t, J = 54, 1 H), 4.50 (q, J = 7, 4 H), 2.6–3.0 (m, 2 H), 1.3–2.2 (m overlapped with a t at  $\delta$  1.40, total 8 H), 1.00 (t, J = 7, 3 H). Anal. Calcd for C<sub>16</sub>H<sub>18</sub>F<sub>5</sub>NO<sub>4</sub>: C, 50.13; H, 4.73; N, 3.65. Found: C, 49.92; H, 4.71; N, 3.58.

**Diethyl 2-(difluoromethyl)-4-isopropyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8d)** was obtained from reaction of 5d with DBU:  $n^{25}_{D}$  1.4465; <sup>1</sup>H NMR  $\delta$  6.70 (t, J =54, 1 H), 4.46 (q, J = 7, 4 H), 3.20 (h, J = 7, 1 H), 1.2–1.7 (m, 12 H). Anal. Calcd for C<sub>16</sub>H<sub>18</sub>F<sub>5</sub>NO<sub>4</sub>: C, 50.13; H, 4.73; N, 3.65. Found: C, 50.16; H, 4.76; N, 3.65.

**Diethyl 2-(difluoromethyl)-4-cyclopropyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8e)** was obtained from reaction of **5e** with DBU: mp 30-32 °C; <sup>1</sup>H NMR  $\delta$  6.73 (t, J =54, 1 H), 4.40 (q, J = 7, 4 H), 1.9-2.1 (m, 1 H), 1.40 (t, J = 7, 6 H), 0.5-1.1 (m, 4 H). Anal. Calcd for C<sub>16</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>4</sub>: C, 50.40; H, 4.23; N, 3.67. Found: C, 50.48; H, 4.32; N, 3.78.

Diethyl 2-(difluoromethyl)-4-(cyclopropylmethyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8f) was obtained from reaction of 5f with DBU: bp 100 °C (0.5 Torr); <sup>1</sup>H NMR  $\delta$  6.67 (t, J = 54, 1 H), 4.43 (q, J = 7, 4 H), 2.68 (d, J = 6, 2 H), 1.38 (t, J = 7, 6 H), 0.15–0.6 (m, 5 H). Anal. Calcd for  $C_{17}H_{18}F_5NO_4$ : C, 51.65; H, 4.59; N, 3.54. Found: C, 51.73; H, 4.62; N. 3.51.

**Diethyl 2-(difluoromethyl)-4-butyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8g)** was obtained from reaction of **5g** with DBU:  $n^{25}_{D}$  1.4443; <sup>1</sup>H NMR  $\delta$  6.76 (t, J = 54, 1 H), 4.50 (q, J = 7, 4 H), 2.6–3.0 (m, 2 H), 0.8–2.0 (m, 13 H); <sup>19</sup>F NMR  $\delta$ -65.83 (s, 3 F), -116.63 (d, J = 54, 2 F). Anal. Calcd for C<sub>17</sub>H<sub>20</sub>F<sub>5</sub>NO<sub>4</sub>: C, 51.39; H, 5.07; N, 3.53. Found: C, 51.43; H, 5.17; N, 3.48.

Diethyl 2-(difluoromethyl)-4-isobutyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8h) was obtained from reaction of 5h with either DBU in refluxing THF or tributylamine in refluxing toluene (see Table I):  $n^{25}_{D}$  1.4436; <sup>1</sup>H NMR  $\delta$  6.73 (t, J = 54, 1 H), 4.46 (q, J = 7, 4 H), 2.76 (d, J = 7, 2 H), 1.93 (h, J = 7, 1 H), 1.40 (t, J = 7, 6 H), 0.95 (d, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -65.70 (s, 3 F), -116.83 (d, J = 54, 2 F). Anal. Calcd for C<sub>17</sub>H<sub>20</sub>F<sub>5</sub>NO<sub>4</sub>: C, 51.39; H, 5.07; N, 3.53. Found: C, 51.35; H, 5.08; N, 3.51.

**Diethyl 2-(difluoromethyl)-4-(2-butyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8i)** was obtained from reaction of 5i and 6i with DBU:  $n^{25}_{D}$  1.4471; <sup>1</sup>H NMR  $\delta$  6.67 (t, J = 54. 1 H), 4.43 (q, J = 7, 4 H), 2.6–3.2 (m, 1 H), 1.2–2.0 (m, 11 H), 0.93 (t, J = 7, 3 H). Anal. Calcd for C<sub>17</sub>H<sub>20</sub>F<sub>5</sub>NO<sub>4</sub>: C, 51.39; H, 5.07; N, 3.53. Found: C, 51.32; H, 5.08; N, 3.50.

**Diethyl 2-(difluoromethyl)-4-cyclobutyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8j)** was obtained from reaction of **5j** and **6j** with DBU:  $n^{25}_{D}$  1.4628; <sup>1</sup>H NMR  $\delta$  6.8 (t, J = 54, 1 H), 4.43 (q, J = 7, 4 H), 4.03 (m, J = 7, 1 H), 1.6–2.6 (m, 6 H), 1.38 (t, J = 7, 6 H). Anal. Calcd for C<sub>17</sub>H<sub>18</sub>F<sub>5</sub>NO<sub>4</sub>: C, 51.65; H, 4.59; N, 3.54. Found: C, 51.67; H, 4.65; N, 3.54.

**Diethyl 2-(difluoromethyl)-4-neopentyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8k)** was obtained from reaction of **5k** and **6k** with DBU:  $n^{25}_{D}$  1.4522; <sup>1</sup>H NMR  $\delta$  6.73 (t, J = 54, 1 H), 4.37 (q, J = 7, 4 H), 3.0 (s, 2 H), 1.37 (t, J = 7, 6H), 0.90 (s, 9 H). Anal. Calcd for  $C_{18}H_{22}F_5NO_4$ : C, 52.55; H, 5.39; N, 3.40. Found: C, 52.54; H, 5.42; N, 3.40.

Diethyl 2-(difluoromethyl)-4-cyclohexyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (81) was obtained from reaction 51 and 61 with DBU:  $n^{26}_{D}$  1.4614; <sup>1</sup>H NMR  $\delta$  6.67 (t, J = 54, 1 H), 4.46 (q, J = 7, 4 H), 2.4-3.0 (br, 1 H), 1.0-2.0 (br overlapped with a t at  $\delta$  1.40 total 16 H). Anal. Calcd for  $C_{19}H_{22}F_5NO_4$ : C, 53.90; H, 5.24; N, 3.31. Found: C, 54.19; H, 5.33; N, 3.51.

**Diethyl 2-(difluoromethyl)-4-phenyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8m)** was obtained from reaction of **5m** with DBU:  $n^{25}_{D}$  1.4859; <sup>1</sup>H NMR (400 MHz)  $\delta$ 7.25-7.50 (m, 5 H), 6.82 (t, J = 54, 1 H), 4.08 (q, J = 7, 4 H), 0.9-1.1 (two overlapped t, J = 7, 6 H). Anal. Calcd for C<sub>19</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>4</sub>: C, 54.68; H, 3.86; N, 3.36. Found: C, 54.72; H, 3.88; N, 3.33.

Diethyl 2-(difluoromethyl)-4-(4-pyridyl)-6-(trifluoromethyl)-3,5-pyridinecarboxylate (8n) was obtained from reaction of 5n with DBU: mp 43-45 °C; <sup>1</sup>H NMR  $\delta$  8.72 and 8.68 (two overlapped d, J = 6, 2 H), 7.27 and 7.23 (two overlapped d, J = 6, 2 H), 6.83 (t, J = 54, 1 H), 4.08 (q, J = 7, 4 H), 1.06 and 1.03 (two overlapped t, J = 7, 6 H). Anal. Calcd for C<sub>18</sub>H<sub>15</sub>F<sub>5</sub>N<sub>2</sub>O<sub>4</sub>: C, 51.68; H, 3.61; N, 6.70. Found: C, 51.51; N, 3.63; N, 6.66.

Diethyl 2-(difluoromethyl)-4-(methoxymethyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (80) was obtained from reaction of 50 and 60 with DBU:  $n^{25}_D$  1.4448; <sup>1</sup>H NMR  $\delta$ 6.83 (t, J = 54, 1 H), 4.60 (s, 2 H), 4.47 (q, J = 7, 4 H), 3.30 (s, 3 H), 2.7 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -64.53 (s, 3 F), -115.13 (d, J = 54, 2 F). Anal. Calcd for C<sub>15</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>5</sub>: C, 46.73; H, 4.19; N, 3.64. Found: C, 46.83; H, 4.21; N, 3.88.

**Diethyl 2-(difluoromethyl)-4-((benzyloxy)methyl)-6-**(trifluoromethyl)-3,5-pyridinedicarboxylate (8p) was obtained from reaction of 5p with DBU: mp 48-51.5 °C; <sup>1</sup>H NMR  $\delta$  7.28 (s, 5 H), 6.76 (t, J = 54, 1 H), 4.70 (s, 2 H), 4.46 (s, 2 H), 4.1-4.5 (2 overlapped q, total 4 H), 1.28 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -65.63 (s, 3 F), -116.66 (d, J = 54, 2 F). Anal. Calcd for C<sub>21</sub>H<sub>20</sub>F<sub>5</sub>NO<sub>5</sub>: C, 54.67; H, 4.37; N, 3.04. Found: C, 54.43; H, 4.17; N, 3.01.

Diethyl 2-(difluoromethyl)-4-(2-(methylthio)ethyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8q) was obtained from reaction of 5q and 6q with DBU:  $n^{25}_{D}$  1.4709; <sup>1</sup>H NMR  $\delta$ 6.90 (t, J = 54, 1 H), 4.48 (q, J = 7, 4 H), 2.4–3.4 (m, 4 H), 2.15 (s, 3 H), 1.43 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -65.98 (s, 3 F), -118.07

<sup>(16)</sup> Lee, L. F.; Sing, Y. L. Eur. Pat. Appl. EP 278,944 (1988); Chem. Abstr. 1989, 109, 230818.

<sup>(17)</sup> Manuscripts in preparation.

(d, J = 54, 2 F). Anal. Calcd for C<sub>16</sub>H<sub>18</sub>F<sub>5</sub>NO<sub>4</sub>S: C, 46.26; H, 4.37; N, 3.37. Found: C, 46.40; H, 4.41; N, 3.42.

Diethyl 2-(Difluoromethyl)-4-((methylthio)methyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8r). (a) Dehydrofluorination with DBU. To a solution of 245 g (0.547 mol) of a 94% pure mixture of 5r and 6r in 700 mL of THF was added 88.5 g (0.56 mol) of DBU. The reaction mixture was held at reflux for 24 h. An additional 13.3 g (0.084 mol) of DBU was added to the reaction mixture, and the refluxing was continued for 24 h. The reaction mixture was worked up as described in the general procedure to give a residue which was analyzed to be 70% pure 8r by GC. This residue was Kugelrohr distilled first at 1.6 Torr (130-160 °C) to remove 51.7 g of a first fraction and then at 0.6 Torr to give 52.6 g of a second fraction (145-165 °C), 42.5 g of a third fraction (166-190 °C), and 10.4 g of a fourth fraction (191-200 °C). The third fraction was 95% pure 8r (18% yield). A portion (15 g) of the second fraction was purified by HPLC (EtOAc-cyclohexane, 1:9) to give 10.5 g (17% yield from 5r and 6r) of pure 8f:  $n^{25}$  1.4748; <sup>1</sup>H NMR  $\delta$  6.80 (t, J = 54, 1 H), 4.48 (q, J = 7, 4 H), 3.9 (s, 2 H), 2.03 (s, 3 H), 1.43 (t, J = 7, 6 H). Anal. Calcd for C<sub>15</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>4</sub>S: C, 44.89; H, 4.02; N, 3.49. Found: C, 45.04; H, 4.07; N, 3.35.

(b) Dehydrofluorination with 2,6-Lutidine. To a crude mixture of 842 g (2.0 mol) of 5r and 6r was added 200 mL of ethanol, 2 L of ethylene glycol, and 214 g (2.0 mol) of 2,6-lutidine. The reaction mixture was heated and held at 120 °C for 24 h, cooled, poured into 6 L of water, and extracted with  $CH_2Cl_2$  (1 × 1 L, then 3 × 250 mL). The combined  $CH_2Cl_2$  extracts were washed successively with 1% HCl and 2% NaCl solution, dried, and concentrated. GC analysis of the residue (800 g) indicated a 67% pure 8r.

Diethyl 2-(Difluoromethyl)-4-(2-thienyl)-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (8s). A mixture of 39.9 g (0.09 mol) of a crude mixture of 5s and 6s, 10.0 g (0.093 mol) of 2,6-lutidine, 50 mL of ethanol, and 200 mL of ethylene glycol was held at reflux (110 °C) for 24 h, cooled, and poured into a mixture containing 10 mL of concentrated hydrochloric acid and 2 L of water. The mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub>, and the CH<sub>2</sub>Cl<sub>2</sub> extract was dried and concentrated. The residue was purified by HPLC (4% EtOAc in cyclohexane). The first fraction was Kugelrohr distilled at 0.5 Torr (140–150 °C) to give 23 g (60%) of a light yellow solid: mp 38–40 °C; <sup>1</sup>H NMR  $\delta$  7.56 (d of d, J = 4 and 2, 1 H), 7.0–7.3 (m, 2 H), 6.76 (t, J = 54, 1 H), 4.23 (q, J = 7, 4 H), 1.01 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  –64.46 (s, 3 F), -115.22 (d, J = 54, 2 F). Anal. Calcd for C<sub>17</sub>H<sub>14</sub>F<sub>6</sub>NO<sub>4</sub>S: C, 48.23; H, 3.33; N, 3.31. Found: C, 48.45; H, 3.39; N, 3.29.

Dimethyl 2-(Difluoromethyl)-6-(trifluoromethyl)-4-isobutyl-3,5-pyridinedicarboxylate (8t). (a) Dehydrofluorination of 5t with DBU. A mixture of 23.0 g (0.0591 mol) of 5t, 12.2 g (0.077 mol) of DBU, and 100 mL of THF was held at reflux for 3 days and poured into 250 mL of 3 N HCl. The oil precipitate was extracted into ether ( $2 \times 100$  mL). The ether extracts were dried and concentrated to give 14.4 g of an oil which, according to <sup>1</sup>H NMR, contained the desired product and the acidic products. This oil was dissolved in ether and extracted with 100 mL of saturated sodium bicarbonate. The ether layer was dried and concentrated to give 8.9 g of an oil which was 71% pure 8t (by <sup>19</sup>F NMR).

The sodium bicarbonate extract was acidified with concentrated HCl to give an oil, which was extracted into ether. The ether layer was dried and concentrated to give 4.8 g of a residue which contained 9 and 10 (1:9). This residue was treated with 32.0 g (0.0217 mol) of potassium carbonate, 20 mL of methyl iodide, and 50 mL of acetone. The mixture was held at reflux for 42 h and concentrated. The residue was treated with water and extracted with ether (2 × 100 mL). The ether layer was dried and concentrated. The residue was Kugelrohr distilled at 1 Torr (pot temperature of 130 °C) to give 5.1 g (23% from 5t) of the desired product as an oil,  $n^{25}_{D}$  1.4478. This product crystallized after standing: mp 36–37 °C; <sup>1</sup>H NMR  $\delta$  6.73 (t, J = 54, 1 H), 4.0 (s, 6 H), 2.73 (d, J = 7, 2 H), 1.62–2.2 (m, 1 H), 0.90 (d, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -66.16 (s, 3 F), -117.3 (d, J = 53, 2 F). Anal. Calcd for C<sub>15</sub>H<sub>16</sub>F<sub>5</sub>NO<sub>4</sub>: C, 48.79; H, 4.37; N, 3.79. Found: C, 48.75; H, 4.39, N, 3.77.

The 71% pure desired product described previously was chromatographed by HPLC using 3% ethyl acetate in cyclohexane as eluent to give an earlier fraction (0.79 g) which was dicarded. The second fraction was an additional 6.4 % (29%) of pure 8t.

(b) Dehydrofluorination of 5t with N,N-Diisopropylethylamine. A mixture of 20.9 g (0.0532 mol) of 99.2% (GC wt % assay) pure 5t, 7.08 g (0.0536 mol) of N,N-diisopropylethylamine, and 30 mL of toluene was held at reflux for 2 h and diluted with 200 mL of toluene. The toluene solution was washed twice with 50 mL of water, dried (MgSO<sub>4</sub>), and concentrated in vacuo to give 20.2 g of a residue which was Kugelrohr distilled at 1 Torr (130 °C) to give 19.47 g (95.3% yield) of 96.2% (GC wt % assay) pure 8t.

(c) Dehydrofluorination of 5t with Tributylamine. A mixture of 11.7 g (0.0299 mol) of 99.5% pure (GC area %) 5t, 5.93 g (0.0320 mol) of tributylamine, and 25 mL of toluene was held at reflux for 3 h, cooled, and diluted with 50 mL of toluene. The toluene solution was washed twice with 50 mL of water and concentrated in vacuo. The residue (12.7 g) was distilled at 1 Torr to give 0.83 g of tributylamine in the first fraction (50-80 °C) and 10.38 g (90%) of 96% (GC area %) pure 8t in the second fraction.

(d) Reaction of 5t and 6t with Triethylamine. A mixture of 11.8 g (0.0252 mol) of 83% pure (by calibrated <sup>19</sup>F NMR) mixture of 5t and 6t and 3.34 g (0.033 mol) of triethylamine was heated at 120 °C for 15 min. <sup>19</sup>F NMR indicated that the reaction was complete. The reaction mixture was cooled and diluted with toluene. The toluene solution was washed successively with 30 mL of water, 30 mL of 3 N HCl, 30 mL of brine, and 30 mL of saturated NaHCO<sub>3</sub>, dried, and concentrated to give 8.14 g (66%) of 75.8% pure (GC area %) 8t.

**Reaction of 5t with DBU at Room Temperature.** A mixture of 0.36 g (10 mmol) of 5t, 0.15 g (10 mmol) of DBU, and 3 mL of toluene was stirred for 20 h. <sup>19</sup>F NMR showed no reaction.

Comparison of the Rates of Reaction of 5t with DBU and with Tributylamine in Refluxing Benzene- $d_6$ . The reaction was carried out by refluxing a mixture of 10 mmol of 5t, 10 mmol of the base, and 6 g of benzene- $d_6$ , and monitored by <sup>19</sup>F and <sup>1</sup>H NMR spectroscopy.

(a) Reaction of 5t with DBU. The reaction was found to be 57% and 70% complete in 30 and 50 min, respectively, giving 8t as the major product. After 2 h and 50 min, the reaction was 88% complete, and the product consisted of 7% of 9, 11% of 10, and 82% of 8t. After 29 h the reaction was 100% complete, giving 13% of 9, 26% of 10, and 61% of 8t. The <sup>19</sup>F NMR signals for 9 and 10 were identified by spiking with authentic samples with 9 absorbing at  $\delta$  -64.33 (s) and -115.20 (d), 10 absorbing at  $\delta$  -64.46 (s) and -116.67 (d), and 8t absorbing at  $\delta$  -65.20 (s), and -116.20 (d).

(b) Reaction of 5t with Tributylamine. The reaction was only 13% complete in 1 h. After 24 h the reaction was 100% complete giving 7% of 9, 12% of 10, and 80% of 8t.

**Reaction of 5t with 1 Equiv of Pyridine in Refluxing Toluene.** A mixture of 3.890 g (0.01 mol) of 5t, 0.8 g (0.01 mol) of pyridine, and 10 mL of toluene was held at reflux for 40 min. <sup>19</sup>F NMR showed a 17% reaction with 16t as the only detectable product. After 4 h and 20 min, the reaction was 73% complete with 16t, accounting for 94% of the product. After 19 h, the reaction was 83% complete, giving a 1:1 mixture of 16t and 8t as the products.

Heating 5t in Refluxing Xylene. A mixture of 0.87 g of 5t and 3.28 g of xylene was held at reflux under nitrogen for 24 h and concentrated. GC-MS and <sup>1</sup>H NMR analyses showed that the product was a mixture of 5t and 6t.

Dimethyl 2-(Difluoromethyl)-6-ethyl-4-propyl-3,5pyridinedicarboxylate (8u). A mixture of 6.7 g (0.019 mol) of 5u and 6u, 3.0 g (0.019 mol) of DBU, and 35 mL of diglyme was heated and held at 130 °C for 5 h. To the cool reaction mixture was added 5.6 g (0.04 mol) of methyl iodide and 3.3 g (0.04 mol) of Na<sub>2</sub>CO<sub>3</sub>, and the mixture was stirred for 18 h at ambient temperature. The reaction mixture was poured into 300 mL of 3% hydrochloric acid, and the product was extracted with ether ( $4 \times 50$  mL). The combined extracts were washed with 100 mL of 1% sodium chloride, dried, and concentrated. The residue was dissolved in 5 mL of methanol, and 15 mL of 20% sodium methoxide was added. The reaction mixture was stirred for 48 h at room temperature and poured into 250 mL of 2% hydrochloric acid, and the product was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 × 40 mL). The combined extracts were washed with 100 mL of 2% sodium chloride, dried, and concentrated. Kugelrohr distillation afforded 0.60 g (10%) of a water-white liquid: bp 135-145 °C (0.2 Torr);  $n^{25}$  D 1.4772; <sup>1</sup>H NMR  $\delta$  6.70 (t, J = 54, 1 H), 3.97 (s, 6 H), 2.5-3.0 (m, 4 H), 1.3-1.8 (m, 5 H), 0.9 (t, J = 7, 3 H); <sup>19</sup>F NMR  $\delta$  -115.18 (d, J = 54). Anal. Calcd for C<sub>15</sub>H<sub>19</sub>F<sub>2</sub>NO<sub>4</sub>: C, 57.14; H, 6.07; N, 4.44. Found: C, 57.48; H, 6.21; N, 4.46.

Dimethyl 2-(Difluoromethyl)-6-methyl-4-isobutyl-3.5pyridinedicarboxylate (8v). A stirred mixture of 27 g (0.06 mol) of crude 5v and 6v, 18 g (0.12 mol) of DBU, and 120 mL of diglyme was heated to 120 °C for 3 h and then at 150 °C for 6 h. After cooling to room temperature, 17.0 g (0.12 mol) of methyl iodide was added. The mixture was stirred for 2 h and poured into 1 L of 2% hydrochloric acid/1% sodium chloride, and the product was extracted with ether (250 mL, then 100 mL twice). The combined extracts were washed with 400 mL of 1% hydrochloric acid/1% sodium chloride, dried, and concentrated. Purification by silica gel HPLC (4% ethyl acetate in cyclohexane) followed by Kugelrohr distillation afforded 4.94 g (25%) of a light yellow liquid: bp 105–115 °C (0.15 Torr);  $n^{25}$  1.4795; <sup>1</sup>H NMR  $\delta$  6.67 (t, J = 54, 1 H), 3.96 (s, 6 H), 2.63 and 2.55 (a d overlapped witha s, total 5 H), 2.63 (m, 1 H), 0.87 (d, J = 7, 6 H); <sup>19</sup>F NMR:  $\delta$ -116.03 (d, J = 54, CF<sub>2</sub>H). Anal. Calcd for C<sub>15</sub>H<sub>19</sub>F<sub>2</sub>NO<sub>4</sub>: C, 57.14; H, 6.07; N, 4.44. Found: C, 56.98; H, 6.05; N, 4.44.

Dimethyl 2-(Difluoromethyl)-6-ethyl-4-isobutyl-3,5pyridinedicarboxylate (8w). A mixture of 22.6 g (0.062 mol) of crude 5w and 6w, 9.5 g (0.062 mol) of DBU, and 50 mL of diglyme was heated to and held at 130-140 °C for 8 h. The cooled reaction mixture was poured into 1 L of 0.5% sodium bicarbonate and extracted with  $CH_2Cl_2$  (1 × 200 mL, 2 × 100 mL). The aqueous phase was acidified with concentrated hydrochloric acid and extracted with ether  $(3 \times 150 \text{ mL})$ . The combined ether extracts were dried and concentrated. The residue was dissolved in 35 mL of DMF, and 2.7 g (0.02 mol) of  $K_2CO_3$  and 4.2 g (9.93 mol) of methyl iodide were added. The reaction mixture was stirred for 3 days at room temperature and then poured into 300 mL of 3% hydrochloric acid. The product was extracted with  $CH_2Cl_2$  (1 × 100 mL, 2 × 50 mL). The combined extracts were washed with 200 mL of 0.5% hydrochloric acid/1% sodium chloride, dried, and concentrated. To the residue was added 15 mL of 25% sodium methoxide in methanol, and the resulting solution was stirred for 5 days at room temperature. The solution was poured into 250 mL of 4% hydrochloric acid, and the product was extracted with  $CH_2Cl_2$  (1 × 100 mL, 2 × 50 mL). The combined extracts were washed with 150 mL of 1% sodium chloride, dried, and concentrated. Purification by silica gel HPLC and Kugelrohr distillation yielded 1.02 g (5%) of a light yellow liquid: bp 150–160 °C (0.5 Torr);  $n^{25}$ <sub>D</sub> 1.4772; <sup>1</sup>H NMR  $\delta$  6.67 (t, J = 54, 1 H), 4.17 (s, 6 H), 2.7-3.4 (m, 4 H), 1.6-2.2 (m, 1 H), 1.37 (t, J = 7, 3 H), 0.9 (d, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  –115.56 (d, J = 54). Anal. Calcd for C<sub>16</sub>H<sub>21</sub>F<sub>2</sub>NO<sub>4</sub>: C, 58.35; H, 6.43; N, 4.25. Found: C, 58.51; H, 6.47; N, 4.24.

Diethyl 2-(Difluoromethyl)-4,6-dimethyl-3,5-pyridinedicarboxylate (8x). A mixture of 4.85 g (0.015 mol) of 5x and 6x, 2.3 g (0.015 mol) of DBU, and 34 mL of diglyme was heated at 110-120 °C for 18 h. The cooled reaction mixture was poured into 400 mL of 1% hydrochloric acid, and the product was extracted with ether  $(4 \times 100 \text{ mL})$ . The combined ether extracts were washed with 200 mL of 1% hydrochloric acid, dried, and concentrated. Purification by silica gel HPLC using 5% ethyl acetate in cyclohexane as the eluent, and then by radially accelerated silica gel chromatography using 2% 2-propanol in cyclohexane as the eluent followed by Kugelrohr distillation, afforded 0.88 g (19%) of a light yellow oil: bp 120-130 °C (0.015 Torr);  $n^{25}$ <sub>D</sub> 1.4752; <sup>1</sup>H NMR  $\delta$  6.70 (t, J = 54, 1 H), 4.43 (q, J = 7, 4 H), 2.53 (s, 3 H), 2.33 (s, 3 H), 1.40 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -115.39 (d, J = 54 Hz, CF<sub>2</sub>H). Anal. Calcd for C<sub>14</sub>H<sub>17</sub>F<sub>2</sub>NO<sub>4</sub>: C, 55.81; H, 5.69; N, 4.65. Found: C, 55.42; H, 5.64; N, 4.62.

Diethyl 2-(Difluoromethyl)-4,6-bis(trifluoromethyl)-3,5pyridinecarboxylate (8y) and Diethyl 4-(Difluoromethyl)-2,6-bis(trifluoromethyl)-3,5-pyridinedicarboxylate (11). A stirred mixture of 15.0 g (0.035 mol) of 5y, 4.1 g (0.038 mol) of 2,6-lutidine, 1.0 g (0.0065 mol) of DBU, and 75 mL of diglyme was heated to 110-120 °C for 45 min. The cooled mixture was poured into 500 mL of 1% hydrochloric acid, and the product was extracted with ether (150 mL and then 75 mL three times). The combined extracts were washed with 200 mL of 0.5% hy-

drochloric acid, dried, and concentrated. Separation of the two products was accomplished by silica gel HPLC (using 2% ethyl acetate in cyclohexane as eluent). The first component to elute was Kugelrohr distilled to give 1.82 g (12%) of 8y as a water white oil: bp 95-105 °C (0.15 Torr); n<sup>25</sup><sub>D</sub> 1.4191; <sup>1</sup>H NMR δ 6.83 (t, J = 54, 1 H), 4.46 (q, J = 7, 4 H), 1.36 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -57.36 (s, 3 F), -64.14 (s, 3 F), -115.34 (d, J = 54, 2 F). Anal. Calcd for C<sub>14</sub>H<sub>11</sub>F<sub>8</sub>NO<sub>4</sub>: C, 41.09; H, 2.71; N, 3.42. Found: C, 41.08; H, 2.74; N, 3.42.

The second component to elute crystallized on evaporation of solvent to give 9.4 g of 11 as a white solid. Recrystallization of 3.0 g of this solid afforded 2.14 g (46%) of a white solid: mp 50.5–52.5 °C; <sup>1</sup>H NMR  $\delta$  6.93 (t, J = 54, 1 H), 4.50 (q, J = 7, 4H), 1.4 (t, J = 7, 6 H); <sup>19</sup>F NMR  $\delta$  -64.23 (s, 6 F), -113.30 (d, J= 54, 2 F). Anal. Calcd for  $C_{14}H_{11}F_8NO_4$ : C, 41.09; H, 2.71; N, 3.42. Found: C, 41.08; H, 2.74; N, 3.42.

Dimethyl 2,6-Bis(trifluoromethyl)-1,2-dihydro-4-isobutyl-3,5-pyridinedicarboxylate (16t). A mixture of 77.8 g (0.2 mol) of 5t and 115 g of pyridine was held at reflux for 40 min, cooled, diluted with 400 mL of toluene, and poured into 1 L of ice water containing 150 mL of concentrated hydrochloric acid. The toluene layer was separated. The aqueous layer was extracted with 400 mL of toluene. The combined toluene extracts were washed with 500 mL of brine, dried, and concentrated in vacuo to give 80 g of a residue. The residue was purified by HPLC (ethyl acetate) to give 70 g of a syrup, which was further purified by HPLC (cyclohexane-ethyl acetate, 11:1) to give 13.4 g of a first fraction and 40.3 g of a second fraction. The column was eluted with ethyl acetate to give 8.1 g of a third fraction. The second fraction was crystallized from petroleum ether to give 31.6 g (40.6%) of 16t, mp 75-77.5 °C. The mother liquor was concentrated, and the residue was further purified by HPLC (cyclohexane-ethyl acetate, 10:1) to give 6.2 g of fraction A and 0.9 g of fraction B. Fraction A was crystallized from petroleum ether to give an additionalo 3.5 g (8%) of 16t; <sup>1</sup>H NMR (360 MHz)  $\delta$ 5.59 (d, exchangeable with  $D_2O$ , 1 H, NH), 5.53 (dq, J = 8,  $J_{HF}$ = 8, 1 H, CF<sub>3</sub>CH), 3.36 (s, 3 H, OCH<sub>3</sub>), 3.34 (s, 3 H, OCH<sub>3</sub>), 2.96 and 2.82 (d AB q, J = 8,  $J_{AB} = 29$ , 2 H, CH<sub>2</sub>), 1.81 (m, 1 H, CH), 0.90 (d, J = 7, 3 H, CH<sub>3</sub>), 0.82 (d, J = 7, 3 H, CH<sub>3</sub>); <sup>19</sup>F NMR  $\delta$ -66.79 (s, 3 F), -80.03 (d, J = 8, 3 F); <sup>13</sup>C NMR (90 MH2)  $\delta$  166.40, 166.10, 150.30, 136.39 (q,  ${}^2J_{\rm CF}$  = 34.4), 124.37 (q,  ${}^1J_{\rm CF}$  = 288), 120.26 (q,  ${}^1J_{\rm CF}$  = 275.7), 109.29, 106.48, 52.59, (q,  ${}^2J_{\rm CF}$  = 32), 52.49, 51.97, 36.67, 29.81, 22.09, 22.02. Anal. Calcd for C<sub>15</sub>H<sub>17</sub>F<sub>6</sub>NO<sub>4</sub>: C, 46.28; H, 4.40: N, 3.60. Found: C, 46.25; H, 4.41; N, 3.60.

Comparison of the Rates of Reaction of 16t with DBU and with Tributylamine. The reaction was carried out by stirring a mixture of 1 mmol of 16t, 1 mmol of the base, and 3 mL of toluene for a period of 24 h, and monitoring by <sup>19</sup>F NMR spectroscopy.

(a) Reaction with DBU. <sup>19</sup>F NMR indicated that the reaction was 90% and 95% complete in 2 and 4 h, respectively.
(b) Reaction with Tributylamine. <sup>19</sup>F NMR indicated that

the reaction was 8% and 40% complete in 4 and 24 h, respectively.

Reaction of 16t with Pyridine at Room Temperature. A solution of 0.77 g (2 mmol) of 16t and 0.18 g (2.2 mmol) of pyridine in 6 mL of toluene was stirred for 64 h. GC-MS of an aliquot showed only 16t.

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Registry No. 5a, 54770-47-7; 5b, 54770-48-8; 5c, 54770-49-9;
5d, 97898-75-4; 5e, 97898-25-4; 5f, 125541-43-7; 5g, 97898-76-5;
5h, 97898-77-6; 5i, 97898-19-6; 5j, 125541-44-8; 5k, 97898-21-0;
5l, 125541-45-9; 5m, 54770-50-2; 5n, 54770-53-5; 5o, 97898-80-1;
5p, 97918-88-2; 5q, 97898-14-1; 5r, 97898-12-9; 5s, 97898-73-2; 5t,
97898-70-9; 5u, 125541-46-0; 5v, 98849-25-3; 5w, 125541-47-1; 5x,
98849-26-4; 5y, 98849-24-2; 6i, 125541-48-2; 6j, 125541-49-3; 6k,
97898-22-1; 6l, 97898-79-8; 6o, 97898-09-4; 6p, 98836-09-0; 6q,
97898-15-2; 6r, 97898-13-0; 6s, 125541-50-6; 6t, 97898-71-0; 6u,
125541-51-7; 6v, 125567-53-5; 6w, 125541-52-8; 6x, 125541-53-9;
8a, 97887-81-5; 8b, 97887-75-7; 8c, 97887-76-8; 8d, 97887-78-0; 8e,
97887-80-4; 8f, 97897-76-2; 8g, 97887-83-7; 8h, 97887-79-1; 8i,
97887-89-3; 8j, 125541-54-0; 8k, 97898-83-4; 8l, 97887-84-8; 8m,
125541-55-1; 8n, 97886-25-4; 8o, 97887-87-1; 8p, 97887-82-6; 8q,
97887-86-0; 8r, 97887-88-2; 8s, 97918-85-9; 8t, 97887-77-9; 8u,
125541-56-2; 8v, 97887-36-0; 8w, 125541-57-3; 8x, 97887-13-3; 8y,
97887-37-1; 9, 125541-58-4; 10, 97887-92-8; 11, 97897-62-6; 16t,
98849-17-3.
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